

### Product description

#### Type

This product is a superior quality alkali resistant water-based primer. Based on acrylic copolymer emulsion.

#### Features and benefits

Provides high performance and enhances paint appearance by providing excellent adhesion to reduce the possibility of flaking and peeling. Offers the best protection by sealing the substrate to resist alkaline and moisture attacks to minimize efflorescence and discoloration.

#### Recommended use

Ideal for priming interior and exterior surfaces.

#### Substrate

Cement plaster, concrete, block work, rendered surfaces, gypsum board etc. Substrate should have sufficient strength to receive the paint. Any defects in the substrate like surface undulations, cracks, pin holes etc., should be rectified/filled before starting painting. The compatibility of any third-party filling material, if used, shall be confirmed with our office before application.

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### Product data

<b>Packaging size</b>	5L and 18L
<b>Colors</b>	Refer to color card
<b>Solids by volume</b>	32 ± 2 volume % Theoretical
<b>Specific gravity</b>	1.2 Theoretical

This is the theoretical value. Tested value will vary depending on test methodology, accuracy of equipment used for testing and test conditions.

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### Application data

#### The product can be applied by

Roller : Recommended.

Spray : Use airless spray or conventional spray.

Brush : Recommended to paint corners and edges.

#### The product can be applied by

<b>Nozzle tip</b>	0.021 – 0.027"
<b>Spray angle degrees</b>	65 – 80°
<b>Pressure at nozzle</b>	140 – 190 kg/cm <sup>2</sup> (2100 psi)

#### Cleaning of painting tools

Water

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This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product.

For your nearest local our office, please visit our website.

## Film thickness per coat

### Typical recommended range

Dry film thickness 30 – 40 µm

Wet film thickness 91 – 123 µm

Film thickness will vary and is calculated as average.

Theoretical spreading rate 11 – 8.1 m<sup>2</sup>/l

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa. To find out Spreading rate in Sq. M/Kg, divide Spreading rate in Sq. M/L by specific gravity.

## Thinner

Water

## Dilution

25%

## Conditions during application

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

## Drying times

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

1. Recommended data given is, for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

### The drying time is measured by stated values:

**Relative Humidity (RH) 50%**

**Substrate temperature**

10 C°

23 C°

40 C°

**Surface (touch) dry**

8 h

1 h

0.5 h

**Hard dry**

12 h

6 h

4 h

**Dry to over coat, minimum**

10 h

2 h

1 h

## Direction for use

### Surface preparation

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

Recommended wall moisture is <18%.

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### **Primer**

Luxury Sealer A2030 : 1 Coat

### **Topcoat**

Top coat : 2 Coats

### **Remarks**

Other systems may be specified, depending on area of use.

Contents of packaging with different batch numbers must be mixed together before use.

Please refer to the Decorative Sales Department for technical advice.

### **Storage**

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

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### **Health and safety**

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

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### **Disclaimer**

The information in this document is given to the best of our knowledge, based on laboratory testing and practical experience. Our products are considered as semi-finished goods and as such, products are often used under conditions beyond our control. We cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. We reserve the right to change the given data without further notice.

Users should always consult for specific guidance on the general suitability of this product for their needs and specific application practices.