# Technical Data Sheet Luxury Top Silk



## **Product description**

#### **Type**

This product is a superior quality, interior water-based paint. Based on extremely durable, 100% pure acrylic emulsion.

#### **Features and benefits**

A superior quality emulsion with a smooth and silky finish, providing an improved color experience. Gives the Most accurate colors; what you see in the color card is what you will get on the wall. Ideal for all indoor spaces, specifically living rooms and bedrooms or other areas with high visibility.

- Gives a good color experience
- Colors are more accurate
- Smooth silky finish with a good washable

#### **Recommended use**

Ideal for decorating and protecting interior surfaces. Also, as a topcoat on textured systems.

#### **Substrate**

Cement plaster, concrete, block work, rendered surfaces, gypsum board etc.

#### **Product data**

Packaging size 5L and 18L

**Colors** Refer to color card

**Gloss Level** 15 – 25 (60°)

**Solids by volume**  $32 \pm 2$  volume % Theoretical

**Specific gravity** 1.2 Theoretical only for white color

This is the theoretical value. Tested value will vary depending on test methodology, accuracy of equipment used for testing and test conditions.

### **Application data**

#### The product can be applied by

Roller: Recommended.

Spray : Use airless spray or conventional spray.

Brush : Recommended to paint corners and edges.

### The product can be applied by

**Nozzle tip** 0.021 – 0.027"

**Spray angle degrees** 65 – 80°

**Pressure at nozzle** 140 – 190 kg/cm2 (2100 psi)

#### Cleaning of painting tools

Water

This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product.

For your nearest local our office, please visit our website.

# **Technical Data Sheet**

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#### Film thickness per coat

#### **Typical recommended range**

Dry film thickness  $25 - 30 \mu m$  Wet film thickness  $77 - 92 \mu m$ 

Film thickness will vary and is calculated as average.

Theoretical spreading rate 13 – 10.9 m<sup>2</sup>/l

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

#### **Thinner**

Water

#### **Dilution**

10%

# **Conditions during application**

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

#### **Drying times**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

- 1. Recommended data given is, for recoating with the same generic type of paint.
- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
- 3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The drying time is measured by stated values: Relative Humidity (RH) 50% Substrate temperature	10 C°	23 Cº	40 C°
Surface (touch) dry	12h	6h	2h
Hard dry	16h	8h	4h
Dry to over coat, minimum	12h	6h	2h

### **Direction for use**

#### **Surface preparation**

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

Recommended wall moisture is <18%.

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#### **Primer**

Primer: 1 Coat

#### **Topcoat**

Luxury Top Silk: 2 Coats

#### Remarks

Other systems may be specified, depending on area of use.

Masking tape has to be removed immediately after application of the topcoat.

Contents of packaging with different batch numbers must be mixed together before use.

Please refer to the Decorative Sales Department for technical advice.

This product is available in : Cambodia.

#### Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

## **Health and safety**

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

#### **Disclaimer**

The information in this document is given to the best of our knowledge, based on laboratory testing and practical experience. Our products are considered as semi-finished goods and as such, products are often used under conditions beyond our control. We cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. We reserve the right to change the given data without further notice.

Users should always consult for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.